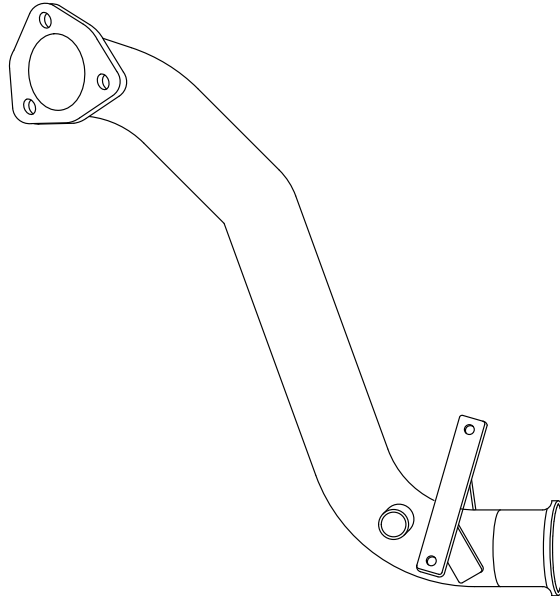


<b>Car</b>	Mini Cooper S R56 / R57 / R58 / R59	<b>Part No.</b>	SMNC011
<b>Year</b>	2007-2014	<b>Fit Kits</b>	165FK
<b>Notes</b>	Where not supplied use original fittings	<b>Features</b>	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hour

REMOVE TOP TWO STUDS  
 FROM TURBO PRIOR TO  
 FITTING DE-CAT TO ENABLE  
 EASIER FITMENT



NO.	PART NO.	DESCRIPTION	QTY
1	671BM	De-cat Downpipe	1

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

E-MARK	N/A
DATE	18/01/18
ISSUE	00
AUTHORISED	M.Ydlibi

- 1) Remove the original heat shield prior to removing the original downpipe.
- 2) Remove the original downpipe retaining all fittings.
- 3) Fit the Scorpion downpipe using the original fittings.
- 4) Once you're happy the downpipe is fitted correctly refit the original heat shield and lambda sensors.



STAY CONNECTED TO RED POWER.