

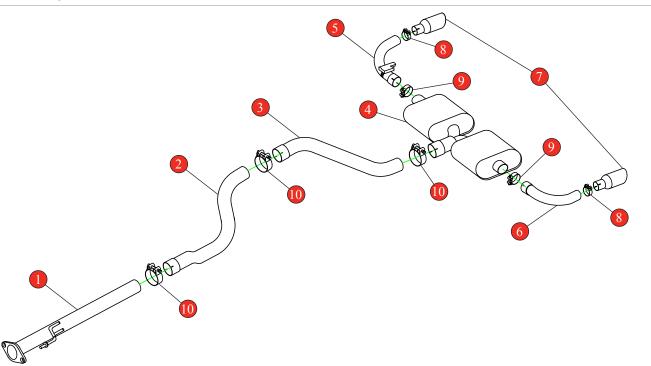
SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Hyundai i30 N / N Performance	Part No.	SHYS101
Year	2017 - Current	Fit Kits	327FK
Notes	Where not supplied use original fittings. Does NOT fit with OPF/GPF Model's	Features	Pipe Diameter:- 76.2mm

Estimated Fitting Time: 60 Minutes

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PART NO.	DESCRIPTION	QTY	E-MARK	N/A
001HY	Front Pipe	1	DATE	18/03/2019
002HY	Centre Pipe	1	ISSUE	00
003HY	Link Pipe	1	AUTHORISED	J.Harkin
004HY	Rear Silencer	1		
005HY	RH Trim Connecting Pipe with Valve	1		
006HY	LH Trim Connecting Pipe	1		
Z023.10152	114mm Polished Daytona Trim	2		
t				
Z016.10064	63-68mm H/D Clamp	2		
Z016.10070	65mm Heavy Duty Clamp	2		
Z016.10062	79mm Heavy Duty Clamp	3		
	001HY 002HY 003HY 004HY 005HY 006HY Z023.10152 z016.10064 Z016.10070	001HYFront Pipe002HYCentre Pipe003HYLink Pipe004HYRear Silencer005HYRH Trim Connecting Pipe with Valve006HYLH Trim Connecting Pipe2023.10152114mm Polished Daytona TrimZ016.1006463-68mm H/D ClampZ016.1007065mm Heavy Duty Clamp	001HY Front Pipe 1 002HY Centre Pipe 1 003HY Link Pipe 1 003HY Rear Silencer 1 005HY RH Trim Connecting Pipe with Valve 1 006HY LH Trim Connecting Pipe with Valve 1 006HY LH Trim Connecting Pipe 1 2023.10152 114mm Polished Daytona Trim 2 Z016.10064 63-68mm H/D Clamp 2 Z016.10070 65mm Heavy Duty Clamp 2	PART NO.DESCRIPTIONOT001HYFront Pipe1002HYCentre Pipe1003HYLink Pipe1004HYRear Silencer1005HYRH Trim Connecting Pipe with Valve1006HYLH Trim Connecting Pipe12023.10152114mm Polished Daytona Trim22016.1006463-68mm H/D Clamp22016.1007065mm Heavy Duty Clamp2

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





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A) After you have removed O.E exhaust you will need to swap the valve motor to the Scorpion exhaust. Remove the 3 nuts (keep them safe, as you will need them to bolt the electronic valve motor to your Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.



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