



Part number SES9200
2015-2023 Ford Mustang
ECOBoost 2.3L turbo 4cyl.
1- 6 piece cat back exhaust
1- 60mm torsion clamp (#4013)
5- 3.00 gasket (#17060)
10- M10 hex bolt (#6038)
10- M10 hex nut (#6069)



Complete kit:



Figure 2



Figure 3
 OEM exhaust system. Secure vehicle on lift.

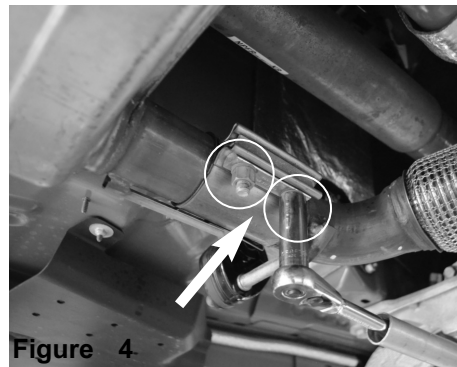


Figure 4
 Loosen the 2 15mm nuts on the band clamp on OEM down pipe. Loosen and pull back.



Figure 5
 For easier removal, loosen the 13mm bolts holding in the exhaust rubber isolation mounts. Remove the rear muffler isolation mounts also using 13mm socket and ratchet.

Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.
Parts and accessories are available on line at "Injenonline.com"

NOTE: All Injen exhaust systems are engineered to comply with the 95dB noise limit law specified by the California Highway Patrol and the Society of Automotive Engineers - Except ones that are designated for "Off-Road Use only".

Every Injen exhaust system is individually designed for a specific application and complies with the requirements of Sections 27150, 27151 & 27200 of the California Vehicle Code and Title 13 of the California code of Regulations, Section 10361, which establishes a noise limit of 95dB for passenger cars.

The age of your exhaust system along with certain engine modifications, such as headers, intake, etc., may also affect its current noise level output.

Please check with your local and state law enforcement agencies for exact regulation requirements.

NOTE: This exhaust system has a lot of room for adjustment, please install all components first, adjust for fitment and tighten all bolts and nuts last.



Figure 6

Carefully position and slide back and remove the exhaust out of the vehicle

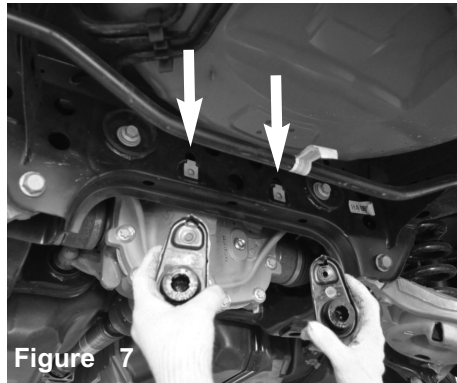


Figure 7

Remove the hangers from the factory exhaust. Use lubrication for easier removal. Re-install the rubber isolation mounts to vehicle and secure.

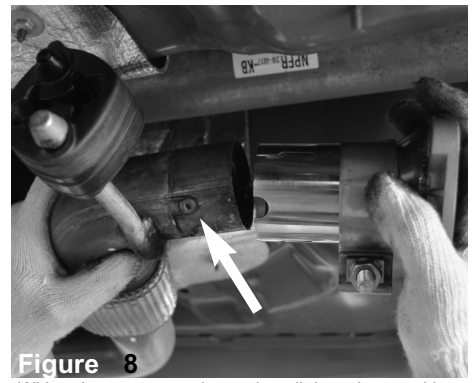


Figure 8

With exhaust removed, now install the adaptor with provided band clamp to the OEM downpipe. Make sure the slot cut out matches to the fitting on the stock down pipe and locks. Tighten band clamp using 17mm socket or wrench.

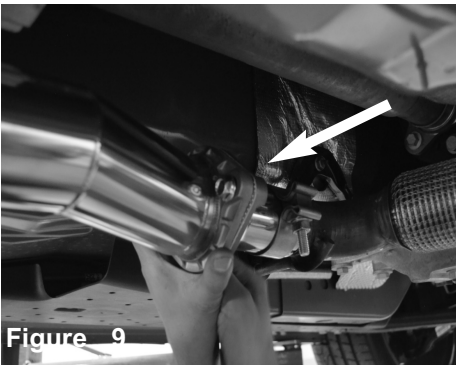


Figure 9

With gasket, install the Y-pipe to the adaptor. Secure using provided M10 hardware. **Do not Tighten.**

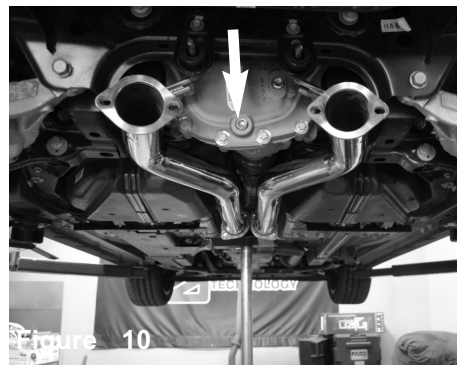


Figure 10

Now install the mid-pipes to the Y-pipe. Install the hangers to the rubber isolation mounts. Secure using provided 3" gaskets and bolts with nuts. **Do not tighten.**



Figure 11

Install the rear section. Install the hangers to the rubber isolation mounts.

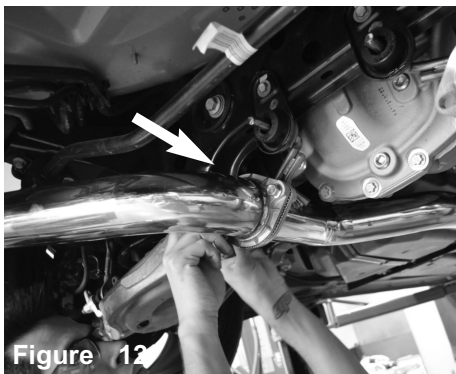


Figure 12

Secure using provided 3" gaskets and bolts with nuts. **Do not tighten.**

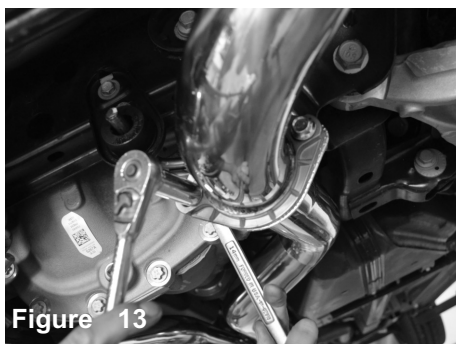


Figure 13

Snug fit all bolts and nuts using 14mm socket or wrench. Adjust for clearance and fitment. Make sure tips are centered of exhaust hole cut-out on bumper. Re-adjust if necessary. Use and extra hand for position of muffler and tighten all bolts and nuts.



Figure 14

Congratulations! You have just completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. **Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.**