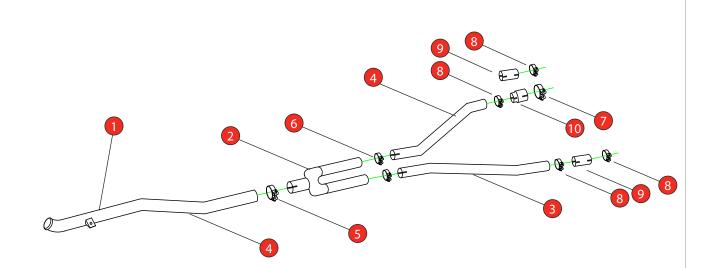


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	BMW M240i G42 including xDrive	Part No.	SBMP097			
Year	2021-CURRENT	Fit Kits	428FK			
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 76mm			
Estimated Fitting Time: 1 Hours 30 Minutes						



NO.	PART NO.	DESCRIPTION	QTY	DATE	21/09/2023
1	886BM	GPF Delete Front Pipe	1	ISSUE	00
2	887BM	GPF Delete Centre Y Pipe	1 AUTHORISED		S Shipley
3	888BM	GPF Delete L/H Link Pipe	1		
4	889BM	GPF Delete R/H Link Pipe	1		
Fit Ki	t				
5	Z016.10056	73-79mm Clamp	1		
6	Z016.10055	68-73mm Clamp	2		
7	Z016.10062	H/D Clamp 80	1		
8	Z016.10063	H/D Clamp 74	4		
9	AD79	Adaptor (Use on left side if fitting to OE, both sides if fitting to Scorpion GPF-Back)	2		
10	AD119	Adaptor (Use on right side if fitting to OE, not needed if fitting to Scorpion GPF-Back)	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



С

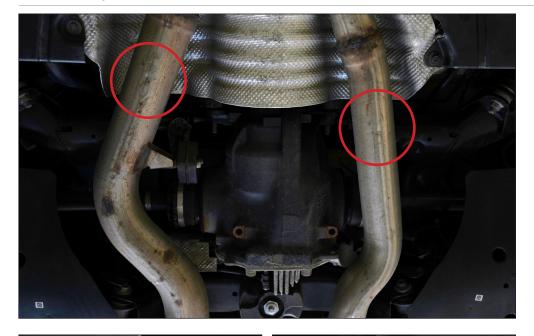


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	BMW M240i G42 including xDrive	Part No.	SBMP097
Year	2021-CURRENT	Fit Kits	428FK
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1 Hours 30 Minuets



Cutting Instructions:

The original system requires cutting in two places at the rear diff. There is a dimple on each pipe, cut at that point and clean up the edges.







