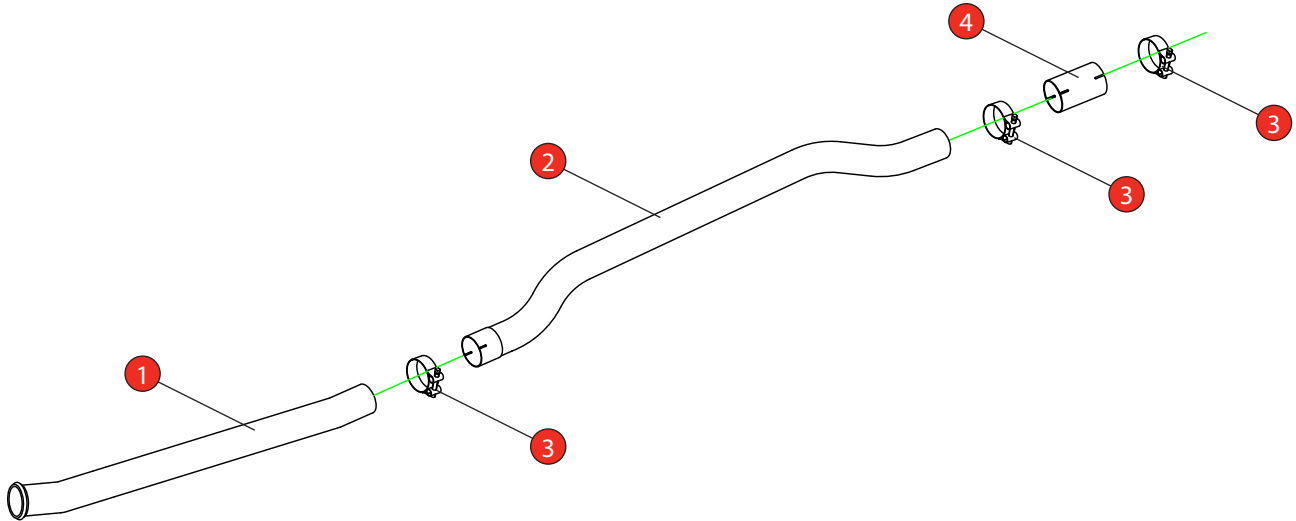


<b>Car</b>	BMW M135i xDrive F40 GPF Model	<b>Part No.</b>	SBMP083
<b>Year</b>	2020-Current	<b>Fit Kits</b>	370FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	810BM	GPF Delete Pipe	1
2	811BM	Centre Section	1
<b>Fit Kit</b>			
3	Z016.10063	72mm H/D Clamp	3
4	AD79	Adaptor (USE TO FIT TO O.E SYSTEM)	1

E-MARK	N/A
DATE	24/03/21
ISSUE	00
AUTHORISED	M.Ydlibi

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

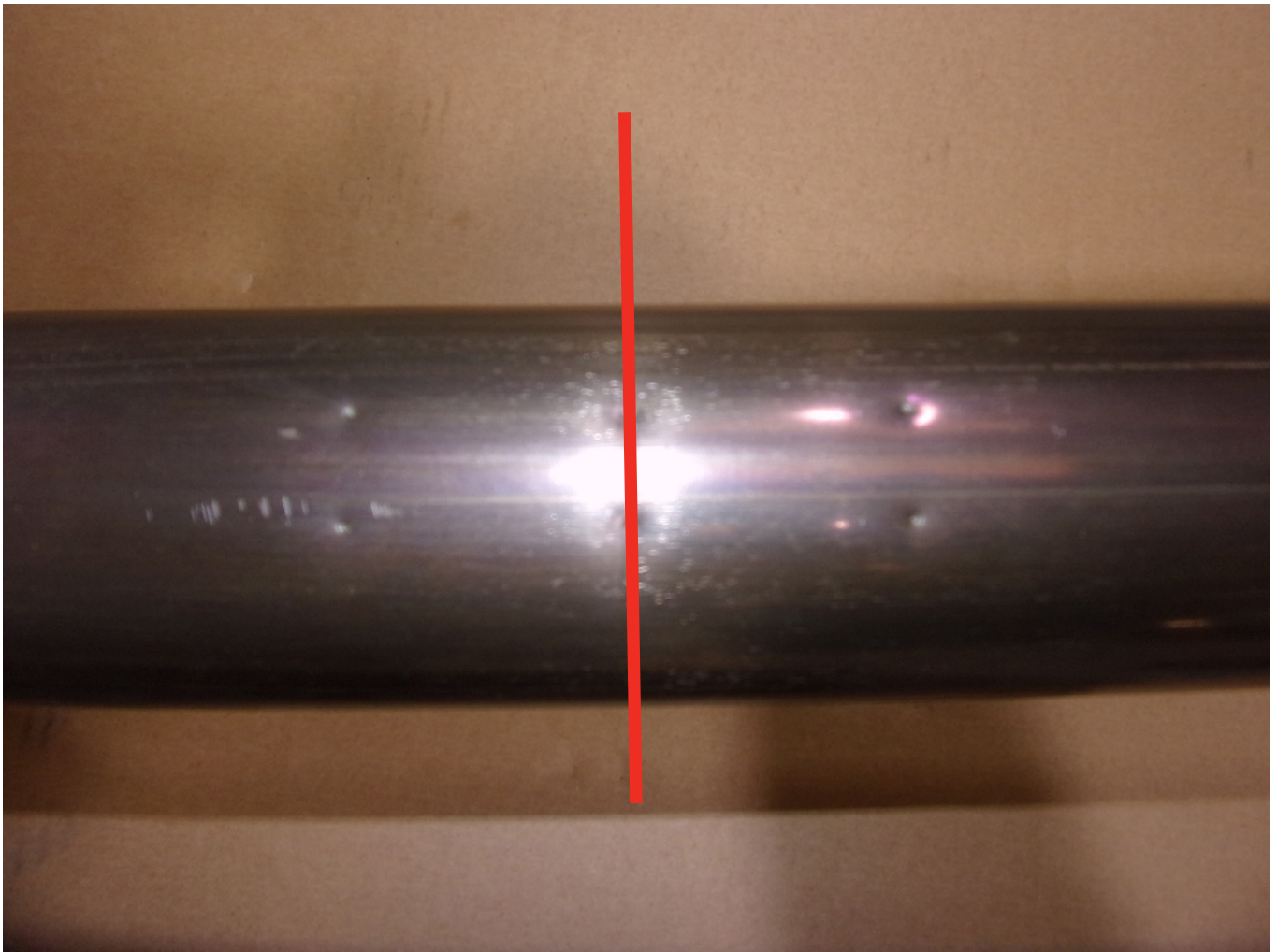


STAY CONNECTED TO RED POWER.

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<b>Year</b>	2020-Current	<b>Fit Kits</b>	370FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting	<b>Features</b>	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hour 30 Minutes

### Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Find the 3 pairs of indents and use the middle pair to mark out the cutting line. Cut along the line and de-bur the edges. Fit the Scorpion GPF delete and fit the original GPF-back or the Scorpion GPF-back system.



STAY CONNECTED TO RED POWER.