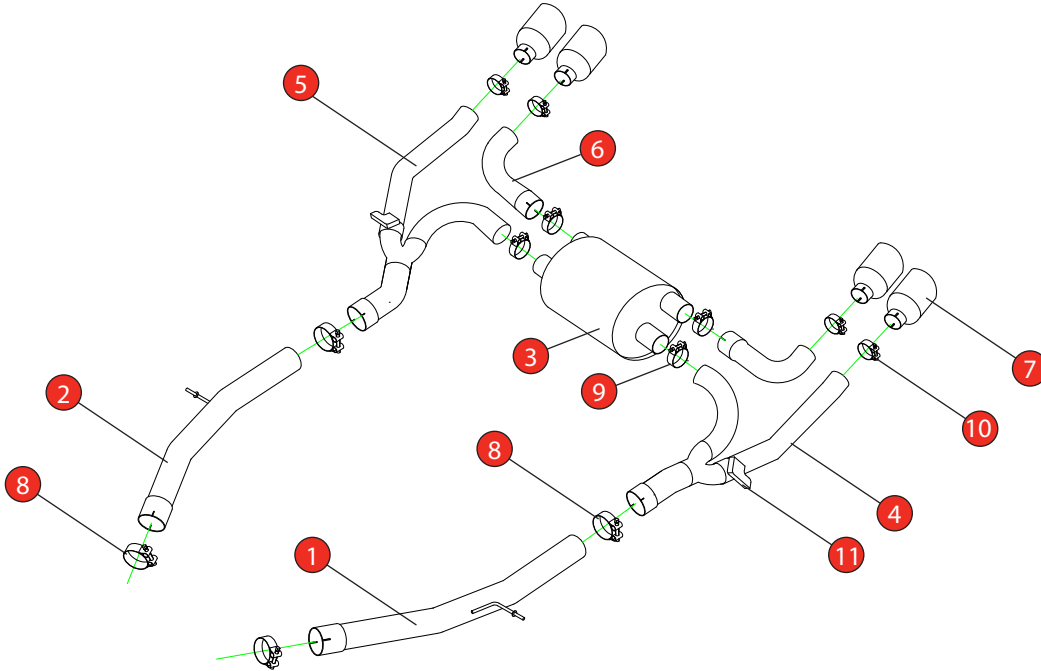


Car	BMW X3 M including Competition	Part No.	SBM090CF
Year	2019-Current	Fit Kits	399FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	843BM	L/H Link Pipe	1
2	844BM	R/H Link Pipe	1
3	845BM	Rear Silencer	1
4	846BM	L/H Trim Pipe	1
5	847BM	R/H Trim Pipe	1
6	848BM	Inner Trim Pipe	2
7	Z023.10162	Ø114mm Carbon Fibre Ascari Trim	4
Fit Kit			
8	Z016.10063	72mm H/D Clamp	4
9	Z016.10070	66mm H/D Clamp	4
10	Z016.10064	63-68mm Clmap	4
11	Z017.12783	Valve Fixing Bow	2

DATE	10/06/2022
ISSUE	00
AUTHORISED	S Shipley

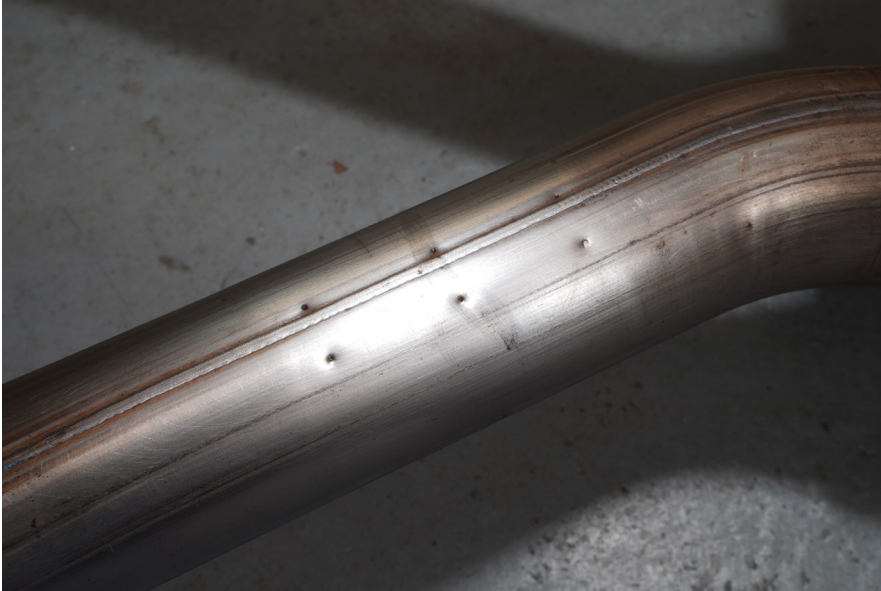
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW X3 M including Competition	Part No.	SBM090CF
Year	2019-Current	Fit Kits	399FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



We recommend removing the original exhaust from the car before cutting.

Locate the sets of indentations on both sides of the original system.

Cut the system through the middle pair of indentations. Once cut de-bur the edges and re-fit the front to the car



STAY CONNECTED TO RED POWER.

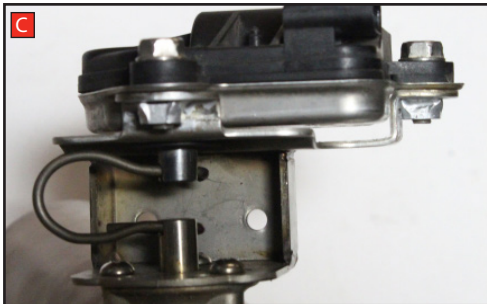
Car	BMW X3 M including Competition	Part No.	SBM090CF
Year	2019-Current	Fit Kits	399FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



A) Remove the electronic actuator from the original exhaust.

B) On the scorpion product fit the fixing bow (item 13) into the valve and use the actuator to secure the bow in place.



C) Use the original bolts to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.



STAY CONNECTED TO RED POWER.