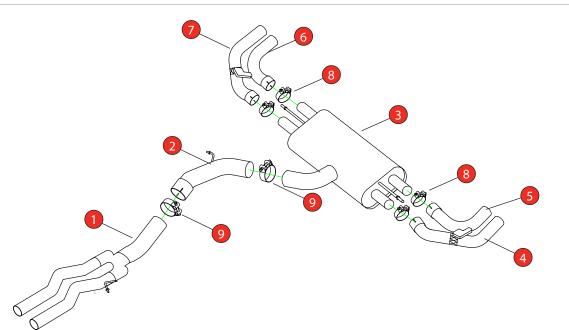


SCORPION // FITTING INSTRUCTIONS



Car	Audi RSQ3 F3	Part No.	SAUS112	
Year	2019-Current	Fit Kits	416FK	
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm	

Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY	DATE	20/06/2023
1	886AU	Non-resonated Centre Section	1	ISSUE	00
2	887AU	Link Pipe	1	AUTHORISED	S Shipley
3	888AU	Rear Silencer	1		
4	890AU	L/H Valved Outer Trim Connecting Pipe	1		
5	891AU	L/H Inner Trim Connecting Pipe	1		
6	892AU	R/H Inner Trim Connecting Pipe	1		
7	894AU	R/H Valved Outer Trim Connecting Pipe	1		
Fit Ki	t				
8	Z016.10070	65mm H/D Clamp	4		
9	Z016.10069	79-85mm H/D Clamp	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Audi RSQ3 F3	Part No.	SAUS112			
Year	2019-Current	Fit Kits	416FK			
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm			
Estimated Fitting Time: 1 Hour 30 Minutes						









A) Remove the electronic actuator from the original exhaust.

B) On the Scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.

C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

