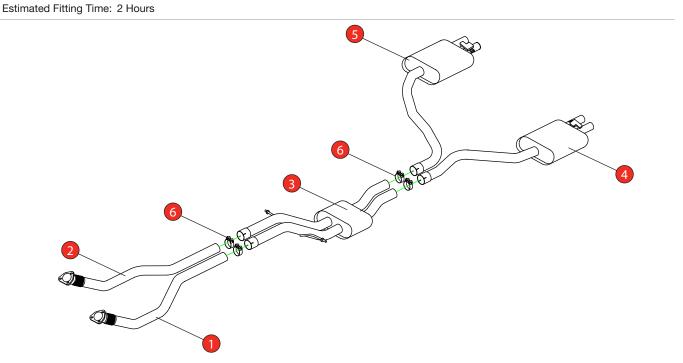


## **SCORPION** // FITTING INSTRUCTIONS

## HAND BUILT

Car	Audi RS6 Avant C7	Part No.	SAU087		
Year	2014-Current	Fit Kits	314FK		
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 70mm		



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	748AU	L/H Front Flex Pipe	1	DATE	11/10/18
2	749AU	R/H Front Flex Pipe	-	ISSUE	00
			1	AUTHORISED	M.Ydlibi
3	750AU	Resonated Centre Section	1		
4	752AU	L/H Rear Silencer	1		
5	753AU	R/H Rear Silencer	1		
Fit Kit					
6	Z016.10063	72mm H/D Clamp	4		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.









HAND BUILT
IN ENGLAND

Car	Audi RS6 Avant C7	Part No.	SAU087
Year	2014-Current	Fit Kits	314FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 70mm









A) After you have removed O.E exhaust you will need to swap the valve motors to the Scorpion exhaust. Remove the 3 nuts ( keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.

